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AMANI INTERNATIONAL LTD
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Our Ref: BD-95439-S1
Date: 13 May 2025
Delivery Date: 14 April 2025
Test Dates: 22 April - 12 May 2025

For the attention of Ali Rasool

SAMPLE(S) SUBMITTED FOR TEST AND IDENTIFIED BY CUSTOMER AS:

One, 2'6 / 3'0 Durham Bunk
One, 2'6 / 3'0 Durham Bunk – Modification 1

TEST(S) AS REQUESTED BY CUSTOMER:

RESULT:

BS EN 747-1: 2024

Pass[^]

BS EN 747-2: 2024

Pass

[^]See Comments.

[°]Excluding Clause 5.3.

Technical report references marked * indicate this report is supplementary to the previous report with the same reference.

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When a statement of conformity to a test standard is reported the test result(s) are unlikely to be the "true" result(s) due to measurement uncertainty. When the sample is tested under the criteria and conditions as defined in the method and the measured result is outside of the upper/lower acceptance limit and corrected for uncertainty at 95% probability, the risk of a false accept/reject is ≤2.5%. These results will be reported as Pass/Fail. If the test result(s) obtained under the same conditions is close to the upper/lower acceptance limit and could be either side of the accept/reject threshold these results will be reported with a conformance probability.



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FIRA International
Registered office: 3rd Floor Davidson Building
5 Southampton Street,
London, UK, WC2E 7HA
Registered in England No: 03181481

TECHNICAL REPORT

DESCRIPTION

Item: 2'6 / 3'0 Durham Bunk
Supplied by: **AMANI INTERNATIONAL LTD**
Assembled by: Customer
Number of Photos: Six
Overall Dimensions: 1565mm High x 1965mm Wide x 1035mm Deep

QTY	PART NAME	MATERIAL
4	Corners / Legs	66mm x 33mm Timber
1	Ladder	3x 21mm x 66mm Treads – Timber 21mm x 66mm – Timber
2	Bed Bases	14x 20mm Thick Slats – Timber
4	Safety Barriers	19mm x 66mm Rails - Timber

All dimensions are approximate.

Modification 1 – As original sample except tread height adjusted from 410mm to 400mm from the floor.

PRECONDITIONING AND MOISTURE CONTENT

FIRA International cannot validate date of manufacture and therefore it is assumed that at least 4 weeks has elapsed between date of manufacture and delivery to FIRA International.
Unless otherwise stated on the first page of this report the sample was stored in indoor ambient conditions for at least the minimum duration as required by this standard prior to test.
Wherever possible timber moisture content is verified prior to test. Where this is not possible the moisture content is assumed to be in the range 8 – 12 %.



TECHNICAL REPORT

BS EN 747-1: 2024 – Furniture – Bunk Beds for Domestic Use

The tests required were carried out in accordance with the standard. Where applicable details of the loads applied, and their positions of application are retained at FIRA International and are available on request.

Item: 2'6 / 3'0 Durham Bunk

Initial Inspection: No apparent faults

Clause	Test		Result
	Requirements (Clause Ref: BS EN 747-1: 2024)		
	Bunk beds & high beds – from the floor to the upper surface of the bed base must be 600mm or more.	1215mm	Pass
	Internal length greater than 1400mm and a maximum bed base width of 1200mm.	L = 1915mm	Pass
		W = 925mm	
Clause	Test		Result
4.1.1	General (Clause Ref: BS EN 747-1: 2024)		
	Accessible edges and corners shall be rounded or chamfered and free from burr or sharp edges.		Pass
	There shall be no open-ended tubes.		Pass
	All assembly, fastening and pilot holes shall be drilled by the manufacturer.		Pass
	There shall be no clothes hooks or similar items more than 600mm from the floor.		Pass
	Vertical protruding parts.		Pass
	It shall not be possible to dismantle the bed or its components without the use of a tool.		Pass
	The dimensional requirements apply both before and after testing without re-tightening.		Pass
4.1.2	Accessible Holes, Gaps and Openings		
	This shall be any area that is not covered by other clauses. There shall be no accessible holes, gaps or openings $\geq 7\text{mm}$ or $\leq 12\text{mm}$ unless depth is less than 10mm unless the shape assessment probe enters.		Pass
	After checking the whole bed for any failures 7-12mm holes, check the individual clauses for bed base, side rail and ladder.		Pass
	Now any other hole should be between:	12-25mm	Pass
		60-75mm	
		>200mm	

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BS EN 747-1: 2024– Furniture – Bunk Beds for Domestic Use

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Item: 2'6 / 3'0 Durham Bunk

Initial Inspection: No apparent faults

Clause	Test	Result
4.1.2.2	Head Entrapment on the Outside of the Bunk Bed/High Bed (Clause Ref: BS EN 747-1: 2024)	
	The following requirements apply only to openings, where the lowest part is $\geq 600\text{mm}$ from the floor. Partially bound, V and irregular shaped openings shall be constructed so that:	
a	Portion B of the template shall not enter the opening to the full thickness of the template when tested in accordance with 6.3.2 of BS EN 747-2: 2024.	N/A
b	The apex of portion A of the template shall contact the base of the opening when tested in accordance with 6.3.2 of BS EN 747-2: 2024.	N/A
4.1.3	Bed Base(s)	
	The bed base shall have a means of preventing the side rails from bending outwards. Test to 5.4.2 of BS EN 747-2: 2024.	Pass
	All gaps adjacent to the inner surface of the side and end rails shall be less than 25mm.	Pass
	All gaps between the bed base components, (e.g. slats or springs) shall not exceed 75mm, when measured in accordance 6.3.1 of BS EN 747-2: 2024.	72mm Pass
	The distance between the upper surface of the lower bed base and the underside of the upper bed base shall be at least 750mm	860mm Pass
	The bed base shall allow for ventilation – this requirement is met if there is a minimum ventilation area of 35cm^2 (e.g. 8 holes with a diameter of 24mm in a solid bed base, gaps between slats). The opening shall fulfil the requirements in 4.1.2.	Pass

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Clause	Test		Result
4.1.4	Safety Barriers Around Upper Beds. (Clause Ref: BS EN 747-1: 2024)		
	Any upper bed shall be equipped with a continuous safety barrier all around the bed with the following exceptions to facilitate access and egress: - A single opening in the safety barrier leading directly to the means of access on the long side of the bed or, - A single opening in the barrier leading directly to an access platform on any side of the bed.		Pass
	The structure of the building can act as a safety barrier, provided the bed is fastened to it according to the manufacturer's instructions (non-domestic only).		N/A
	The distance between the upper edge of the safety barriers and the upper surface of the bed base shall be at least 260mm	340mm	Pass
	The top of the mattress shall be at least 160mm below the upper edge of the safety barrier. The bed shall be marked permanently. See Clause 5.1 (b) & 5.2 (k).		Pass
	With the exception of the upper corners of the safety barrier, which may end in a maximum radius of 85 mm, the opening for access shall have a width between 300 - 400mm from the maximum mattress thickness mark (See 5.1 (b)) to at least 160mm above it (See Figure 3).	350mm	Pass
	With the exception of the opening access the horizontal distance between the top safety barrier and the vertical projection of the outermost point of the legs/ posts/ panels shall not exceed 55mm OR shall be >230mm.		Pass
	Except the opening for access, the safety barrier shall be designed so that in at least one direction the clear space between 2 adjacent retaining elements is ≤5mm or at least 60mm and not more than 75mm when tested in accordance with 5.3 of BS EN 747-2: 2024.		Pass

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BS EN 747-1: 2024 – Furniture – Bunk Beds for Domestic Use

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Item: 2'6 / 3'0 Durham Bunk

Initial Inspection: No apparent faults

Clause	Test	Result
4.1.5.3	Ladders (Clause Ref: BS EN 747-1: 2024)	
	The means of access shall be either vertical or have a positive inclination towards the upper bed.	Pass
	The distance from the floor to the upper surface for the first tread shall not exceed 400mm.	400mm Pass^
	The distance between the upper surfaces of two successive treads shall be 250mm $\pm$ 50mm.	290mm Pass
	The treads shall be horizontal in width within $\pm 3^\circ$	0° Pass
	The distance between the upper surface of the treads shall be equal with a tolerance of $\pm$ 5mm.	1mm Pass
	The distance between the top foothold and the point of access shall not be more than 500mm.	295mm Pass
	The clear distance between two successive treads shall be at least 200mm and the useable width of the tread shall be at least 300mm.	324mm Pass
	The front edges of all footholds shall lie in a straight line within ± 20 mm.	0mm Pass
	The gap between any foot hold and any part of the bed frame shall be less <7mm or between 12mm to 25mm, 60mm to 75mm or equal to or bigger than 200mm.	15mm Pass
	The effective tread depth shall be at least 90mm without the mattress in place.	90mm+ Pass
	Frame parts of the bed, situated in the vicinity of treads, may not interfere with the useable area of the tread.	Pass

^See Comments.

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BS EN 747-1: 2024 – Furniture – Bunk Beds for Domestic Use

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Item: 2'6 / 3'0 Durham Bunk

Initial Inspection: No apparent faults

Clause	Test	Result
4.1.5.4	Stairs & Handrails	
4.1.5.4.1	General Requirements	
	The handrails shall commence at the lowest tread and continue to the safety barrier around the access platform of the bed.	N/A
	Any gaps in or below the handrail shall conform with the requirements of 4.1.7 (a) and (b).	N/A
	The front of each tread shall be vertically above or extended beyond the back of each tread below, so that when viewed from above, no gap is visible.	N/A
4.1.5.4.2	Dimensional Requirements	
	The handrail shall not be less than 600mm and not more than 850mm above the standing surface.	N/A
	The width of the handrail shall not exceed 60mm.	N/A
	The vertical distance between the upper surfaces of two successive treads shall be (250 ± 50) mm.	N/A
	The clear distance between two successive treads shall be at least 200mm.	N/A
	The distance between the upper surfaces of the treads shall be equal with a tolerance of ± 5 mm.	N/A
	The usable width of the treads shall be at least 450mm.	N/A
	The front edges of all treads shall lie on a straight line within ± 20 mm.	N/A
	The minimum depth of each tread shall be 200mm.	N/A
4.1.5.4.3	Structural Integrity	
	When tested in accordance to EN 747-2: 2024 6.4.5.5, the handrails shall not break or detach.	N/A

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Item: 2'6 / 3'0 Durham Bunk

Initial Inspection: No apparent faults

Clause	Test	Result
4.1.5.5	Additional Requirements for Access Platforms	
4.1.5.5.1	General Requirements	
	The access platform shall be secured to the bunk bed/ high bed structure and shall not be able to be detached from the structure without the use of a tool. The access platform shall have a minimum width of at least the usable tread width and the depth shall be at least the width of the opening for access to the sleeping surface (See Figure 6).	N/A
	The access platform shall be vertically in line with the opening for access to the sleeping surface (See Figure 6a).	N/A
	With the exception of the side attached to the bed and the opening for the means of access to the access platform, it shall be fitted with continuous barriers.	N/A
	If the access platform is at a short end of the bed, the direction of the means of access shall be perpendicular to the direction of access to the bed through the opening (See Figure 6a).	N/A
4.1.5.5.2	Dimensional Requirements	
	If there is an opening for access in the safety barrier, the vertical distance between the upper surface of the access platform and the maximum mattress thickness mark shall not be more than 500mm.	N/A
	The height of the platform barriers shall be at least 600mm above the upper surface of the access platform.	N/A
4.1.5.5.3	Gaps and Openings	
	The gaps in the opening platform barriers shall conform with the requirements of 4.1.7 (a) and (b).	N/A
4.1.5.5.4	Structural Integrity	
	The access platform shall not become damaged or loosened when tested with horizontal outward static load and downward static load according to 6.4.6.2 of EN 747-2: 2024.	N/A
	The access platform frame and structural fastenings shall not become damaged or loosened when tested with downwards static load and impact test according to 6.4.6.3 of EN 747-2: 2024.	N/A

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Item: 2'6 / 3'0 Durham Bunk

Initial Inspection: No apparent faults

Clause	Test	Result
4.1.6	Shear & Squeeze Points	
	Shear & squeeze points when setting up and folding.	N/A
	Shear & squeeze points under the influence of powered mechanism.	N/A
	Shear & squeeze points during use.	Pass
4.2	Strength of Means of Access: Attachment, Deflection and Strength	
	An upper bed shall be provided with a means of access which shall not break, become detached or deform permanently by more than 5mm when tested according to 6.4.5.1 to 6.4.5.4 of EN 747-2: 2024	Pass
4.3	Strength of Frames and Fastenings	
	The frame and structural fastenings shall not be damaged or malfunction, nor shall any part detach when tested to 5.4.2 and 5.5 of BS EN 747-2: 2024.	Pass
4.4	Stability	
	When tested in accordance with 6.5 of BS EN 747-2: 2024, the bed shall not overturn.	Pass
4.5	Fastening of the Upper Bed to the Lower Bed	
	The upper bed shall be connected to the lower bed in such a manner that it does not disconnect, when tested in accordance with 6.6 of BS EN 747-2: 2024.	Pass

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BS EN 747-1: 2024 – Furniture – Bunk Beds for Domestic Use

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Item: 2'6 / 3'0 Durham Bunk

Initial Inspection: No apparent faults

Clause	Test	Result
5.1	Marking (Clause Ref: BS EN 747-1: 2024)	
a	Name, registered trade name or registered trademark of either the manufacturer, distributor or retailer.	Pass
b	Maximum thickness of the mattress to be used with the bed. This can be in the form of test, a line on the bed at the correct height, or by other means.	Pass
c	Either a text or picture visible when in use as follows: Text on high beds: The high bed is not suitable for children under six years; or Text on each upper bed: This upper bed is not suitable for children under six years. Pictogram: at least 15mm x 15mm (Fig 7).	Pass
d	Number and year of this European Standard.	Pass
e	If applicable, the marking WARNING 'This product must be attached to a wall or building structure'.	N/A
5.2	Instructions for Use (Clause Ref: BS EN 747-1: 2024)	
	The instructions shall be headed: IMPORTANT – READ CAREFULLY – RETAIN FOR FUTURE REFERENCE.	Pass
a	WARNING 'High beds and the upper bed of bunk beds are not suitable for children under six years due to the risk of injury from falls'.	Pass
b	WARNING 'Bunk beds and high beds can present a serious risk of injury from strangulation if not used correctly. Never attach or hang items to any part of the bunk bed that are not designed to be used with the bed, for example but not limited to, ropes, strings, cords, hooks, belts and bags.	Pass
c	WARNING 'Children can become trapped between the bed and the wall, a roof pitch, the ceiling, adjoining pieces of furniture (e.g. cupboards) and like. To avoid risk of serious injury the distance between the top safety barrier and the adjoining structure shall not exceed 75mm or shall be more than 230mm'.	Pass
d	Always ensure the platform and the ladder/ stairs are permanently attached to this bed before use.	N/A
e	If applicable, this product must be attached to a wall of building structure.	N/A

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The tests required were carried out in accordance with the standard. Where applicable details of the loads applied, and their positions of application are retained at FIRA International and are available on request.

Item: 2'6 / 3'0 Durham Bunk

Initial Inspection: No apparent faults

Clause	Test	Result
5.2	Instructions for Use (Clause Ref: BS EN 747-1: 2024)	
f	Always follow the manufacturer's instructions.	Pass
g	The recommended size of a mattress(es).	Pass
h	A statement that ventilation of the room is necessary in order to keep the humidity low and to prevent mold in and around the bed.	Pass
i	For bunk beds/ high beds capable of being assembled or disassembled, assembly instructions including a list of the parts supplied and details of any tools required to assemble the bed.	
j	Instructions regarding positioning and connection of the means of access.	Pass
k	The maximum thickness of the mattress (See 4.1.4) as well as information regarding the mattress maximum thickness marking.	Pass
l	A statement to check regularly that all assembly fastenings are properly tightened.	Pass
m	The number and year of this European Standard.	Pass
n	Name and/ or the trademark of the manufacturer or importer and the respective European Standard.	Pass

Clause	Test	Result
5.3	Purchase Information (Clause Ref: BS EN 747-1: 2024)	
a	Name and/ or trademark of the manufacturer or importer and respective European address.	Not Supplied
b	A statement or a pictogram to inform that the high/ upper bed is not suitable for children under six years (See Figure 7).	Not Supplied
c	If not supplied with the product, the recommended size (length, width and thickness) of the mattress.	Not Supplied
d	If the product is required to be attached to a structure of the building or fails the requirement in 4.4, the following warning: WARNING 'This product must be attached to a wall of building structure'.	Not Supplied

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TECHNICAL REPORT

BS EN 747-2: 2024 – Furniture – Bunk Beds for Domestic Use

The tests required were carried out in accordance with the standard. Where applicable details of the loads applied, and their positions of application are retained at FIRA international and are available on request.

Item: 2'6 / 3'0 Durham Bunk

Initial Inspection: No apparent faults

Clause	Test		Result
6.4	Strength Tests (Clause Ref: BS EN 747-2: 2024)		
6.4.2.1	Upwards and Downwards Static Load on Bed Base		
	Vertical downwards force of 1200N.		Pass
	Vertical upwards force of 500N.		Pass
6.4.2.2	Durability Test on Bed Base		
	Durability test on bed base.	Position 1	Pass
		Position 2	Pass
		Position 3 – Most adverse	Pass
6.4.2.3	Impact Test on Bed Base		
a	Centre of the bed base.		Pass
b	One third of the longitudinal axis from the middle.		Pass
c	Point opposite of b.		Pass
d	The four corners, 200mm inward.		Pass
e	Any place the bed base appears weak.		Pass
6.4.3	Strength of Safety Barriers (Clause Ref: BS EN 747-2: 2024)		
	Horizontal outwards force.	End of rail.	Pass
		Centre of rail.	
	Horizontal inwards force.	End of rail.	Pass
		Centre of rail.	
	Vertical upwards force.	End of rail.	Pass
		Centre of rail.	

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BS EN 747-2: 2024 – Furniture – Bunk Beds for Domestic Use

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Item: 2'6 / 3'0 Durham Bunk

Initial Inspection: No apparent faults

Clause	Test		Result
6.4.4	Durability of Frame and Fastenings (Clause Ref: BS EN 747-2: 2024)		
	Durability test of frame fastenings.	Longitudinal	Pass
		Transverse	Pass
6.4.5	Means of Access (Clause Ref: BS EN 747-2: 2024)		
6.4.5.1	Vertical static load on treads and stairs.	Treads	Pass
		Stairs	N/A
6.4.5.2	Horizontal static load on treads of ladders.		Pass
6.4.5.3	Durability of treads.		Pass
6.4.5.4	Tread impact.		Pass
6.4.5.5	Static load of handrail.	Horizontal	N/A
		Vertical	N/A
6.4.6	Test of Platforms and Platform Barriers (Clause Ref: BS EN 747-2: 2024)		
6.4.6.2	Static load on platform barriers.	Horizontal	N/A
		Vertical	N/A
6.4.6.3	Platform static load test.	Position 1	N/A
		Position 2	N/A
		Position 3	N/A
6.4.6.4	Platform impact test.	Position 1	N/A
		Position 2	N/A
		Position 3	N/A
6.5	Stability test.		Pass
6.6	Fastening of the upper bed to the lower bed.		Pass

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TECHNICAL REPORT

COMMENTS

The 2'6 / 3'0 Durham Bunk, as previously described, had failed the safety assessment – Clause 4.1.5.3 Ladders for BS EN 747-1: 2024. The minimum distance from the floor to the upper part of the first tread shall not exceed 400mm, on this sample it was measuring at 410mm. A modified sample was submitted (Modification 1) which subsequently met the requirement.

CONCLUSION

The 2'6 / 3'0 Durham Bunk, as previously described, successfully satisfied the applicable test requirements of BS EN 747-1: 2024 - Excluding Clause 5.3.

The 2'6 / 3'0 Durham Bunk, as previously described, successfully satisfied the applicable test requirements of BS EN 747-2: 2024.

Tested by: J Moore & S Crisp

Reported by: B Southam

Approved by: L Haines



Section Head - Structural Testing



TECHNICAL REPORT



Photo 1 - 2'6 / 3'0 Durham Bunk



Photo 2 - 2'6 / 3'0 Durham Bunk

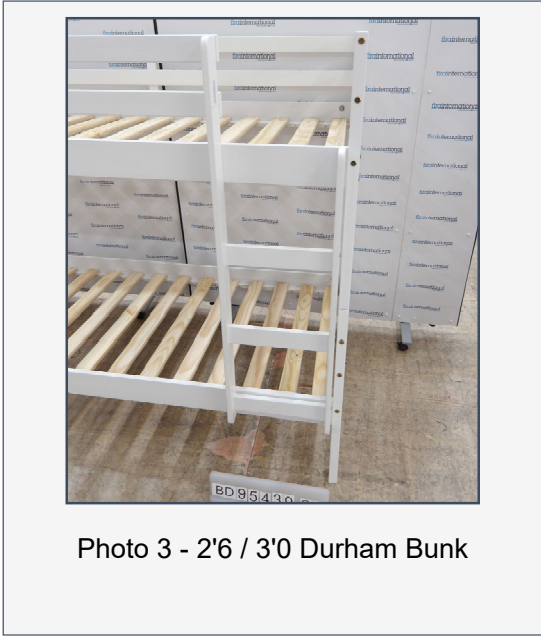


Photo 3 - 2'6 / 3'0 Durham Bunk

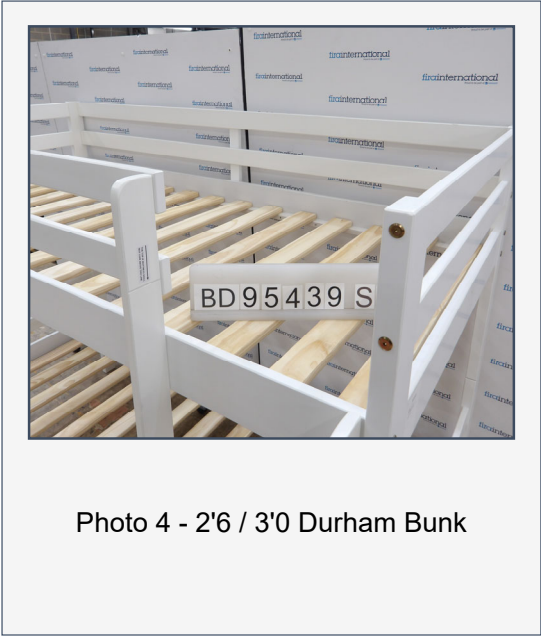


Photo 4 - 2'6 / 3'0 Durham Bunk

TECHNICAL REPORT



Photo 5 - 2'6 / 3'0 Durham Bunk



Photo 6 - 2'6 / 3'0 Durham Bunk

*****End of Report*****